



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-A
Job Sheet 182495



Part No: RB072610-H-A

Job Qty: 13 ea

Part Name: AS350 / AS355 & EC120 Skidtube Attachment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 10/22/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H-A Rev.5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	13 pcs		10/22/18	0.00	0.00	Purchasing		OCT 2 5 2018
110	Packaging	13 pcs		10/22/18	0.00	0.00	Packaging2		OCT 2 5 2018
120	QC	13 pcs		10/22/18	0.00	0.00	QC6	DAS	OCT 2 6 2018 68
130	Packaging	13 pcs		10/22/18	0.00	0.00	Packaging3	69	DAS 9-89
140	QC21-FG	13 Ea		10/22/18	0.00	0.00	QC21	9-89	21 OCT 2 6 2018

Part Op 100 - Issue P/O: 040846 MANUFACTURE RB072610-H-A AS PER DWG Supplier: METEC Certificate of conformity
Descriptions: is required

aug 27. 2018 x 13 R L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-AP	AS350/355 & EC120 SKID TUBE ATTACHMENT	13 pcs (1 ea)	100-Purchasing	5121359

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-AP	13	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/27/18 7:41 AM dart.Lussier.Patrick

Container No: S121360



Part: RB072610-H-A

Job No: 182495

Serial No/Batch: S121360

Revision: 5

Inspector:

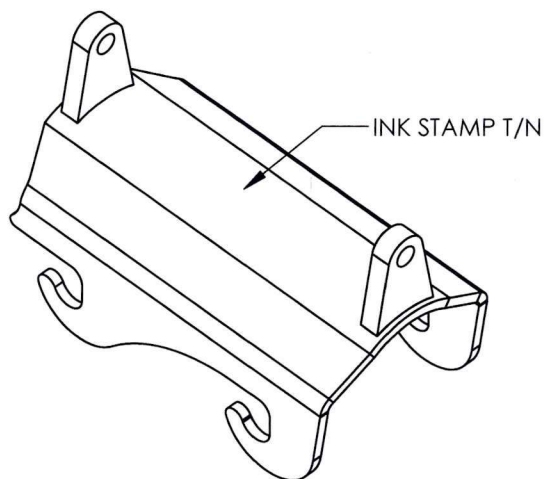
Exp Date:

Instructions:

Date: 10/25/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG	
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG	
3		A03 INCREASED TOLERANCE ON 3.825 TO ± 0.060 .	6/28/2012	JAG	SE
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	UPDATED TO NEW DRAFTING STANDARD. ADDED INK STAMP T/N SHT 1. -A01 CH'D P/N WAS RB072610-H-A0 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE. -A03 CH'D P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ± 0.060 . ADDED DIM 3.450 ± 0.060 . CH'D MAT'L WAS 1018/1020 IS 1018/1020 CR. -A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



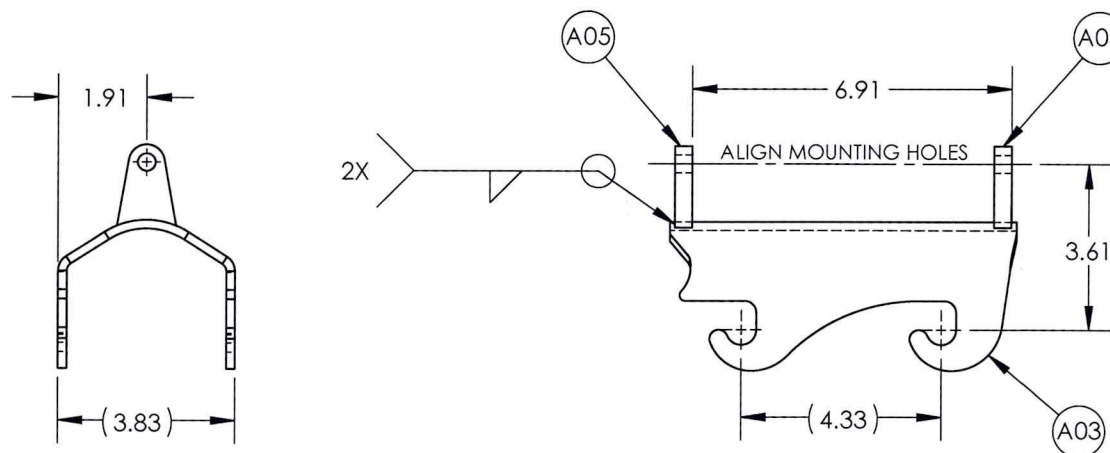
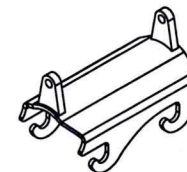
NOTE:
USED ON MODEL: EUROCOPTER AS350, AS355 & EC120.

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A	REV 5
MAT'L _____ HEAT TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$.5° .X $\pm$.1 SURFACES = 125✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: PERRITT CHECKED: DD 06/22/2017 OPPTS APPR: AA 06/26/2017 QA APPR: JL 06/28/2017 APPROVED: JAG 07/07/2017	
USED ON MODEL SEE NOTE	
SCALE 1:3	DATE 3/9/2011
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-A01	2	WELDMENT			2
	1		-A03		BODY	1018/1020 CR		3
	2		-A05		TAB	A514		4
	ASSY -A01							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	-A01 CH'D P/N WAS RB072610-H-A01 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE.	6/20/2017	RJC	JAG



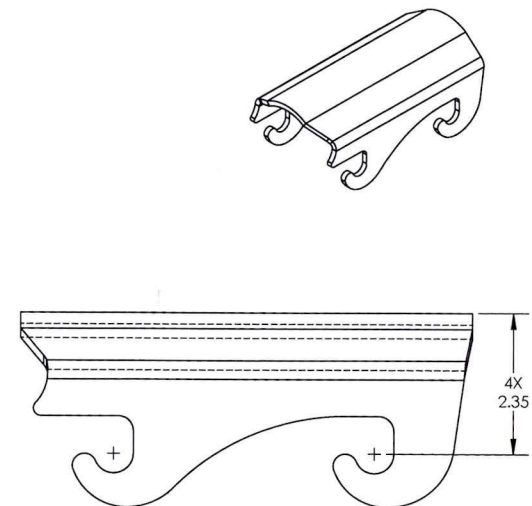
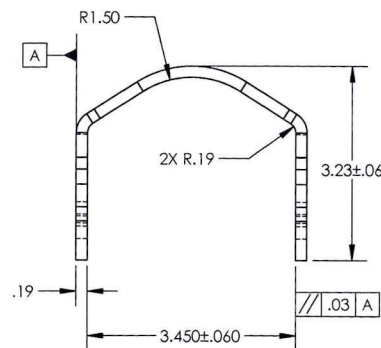
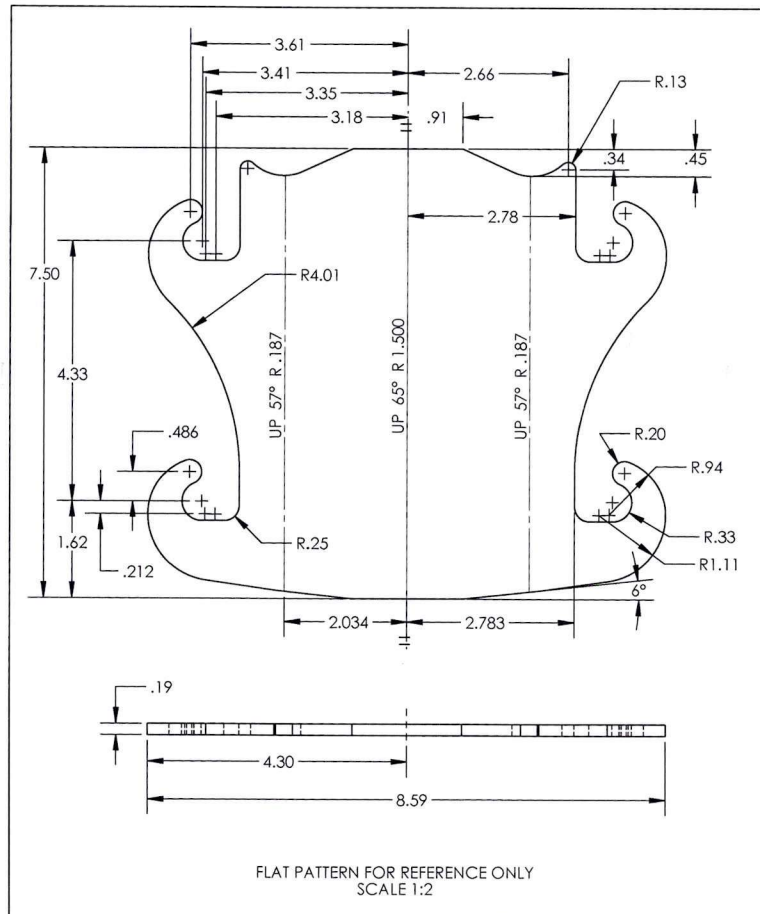
A01

WELDMENT

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A-A01	REV. 5
MAT'L HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/07/2017	SEE SHT 1 NOTE
SCALE 1:4	DATE 3/9/2011
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG
3		A03 INCREASED TOLERANCE ON 3.825 TO ± 0.00 .	6/28/2012	JAG
5	17-0145	-A03 CHD P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ± 0.00 . ADDED DIM 3.450 ± 0.060 . CHD MATL WAS 1018/1020 IS 1018/1020 CR.	6/20/2017	RJC
				JAG



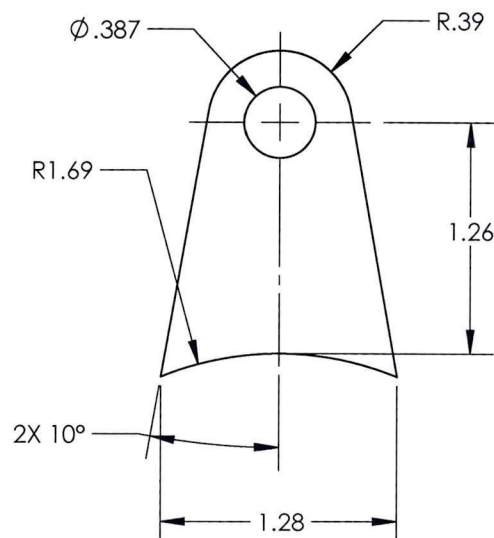
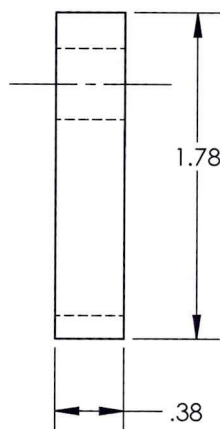
DART AEROSPACE			
TITLE GROUND HANDLING WHEELS			
DWG NO.	RB072610-H-A-A03	REV	5
MATL	1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TREAT		XXX $\pm .010$	FRACTIONS $\pm 1/8$
FINISH	SEE -A01	XX $\pm .03$	ANGLES $\pm 1^\circ$
SPEC		X $\pm .1$	SURFACES ± 125
DRAWN BY:	PERRITT	1. BREAK ALL SHARP EDGES 015 x 45° OR 015R	
CHECKED:	DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	JL 06/28/2017	USED ON MODEL	
APPROVED:	JAG 07/07/2017	SEE SHT 1 NOTE	
SCALE	1:2	DATE	3/9/2011
			SHEET 3 OF 4

(A03)

BODY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0145	-A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



(A05)

TAB

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A-A05	REV. 5
MAT'L A514	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
FINISH SEE -A01	.XX $\pm$.03 ANGLES $\pm$ 1°
SPEC	.X $\pm$.1 SURFACES = 125° ✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/07/2017	SEE SHT 1 NOTE
SCALE 1:1	DATE 3/9/2011
SHEET 4 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040846**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040846

PO Date: 8/27/18

Due Date: 10/25/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182495	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	10/22/18	13 pcs	0 pcs	13 pcs	\$445.63/pcs	\$5,793.19

13 X OCT 25 2018

DAS 68 9-89

Line Item Note ** 1 set require 2 units **

Grand Total: \$5,793.19

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

rlh

Plex 10/24/18 1:07 PM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24163
Shipment Date: 24-Oct-2018
Ship Via: our truck
Order Number: 1819
Order Date: 08/27/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040846 ✓
Terms: 2% 10 - Net 30 Days

Quantity								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	13	13 ✓	0	0	SET	DART-RB072610-H-AP AS350/355 & EC120 Skid Tube Attachment, dwg # RB072610-H-A Rev.5	5	1819-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By _____

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24163
Shipment Date: 24-Oct-2018
Ship Via: our truck
Order Number: 1819
Order Date: 08/27/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040846 ✓
Terms: ?

----- Quantity -----									Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>		<u>Number</u>
1	26	26 ✓	0	0	EA	DART-RB072610-H-AP AS350/355 & EC120 Skid Tube Attachment, dwg # RB072610-H-A Rev.5	5		1819-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

ALAIN PATRY



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev#	P.O. Number
13	RB072610-H-AP	AS350/355 & EC120 Skid Tube Attachment	5	PO040846
No deviations for this PO				
Material supplied by METEC				

DAS
68
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Théorêt

Vankleek Hill, October 24, 2018